



機床夾治具專業制造
PROFESSIONAL CLAMPING KIT MANUFACTURE

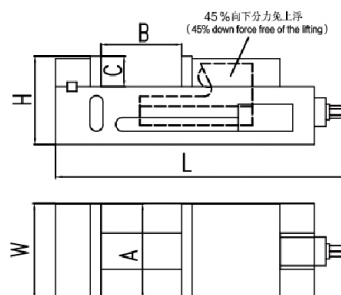
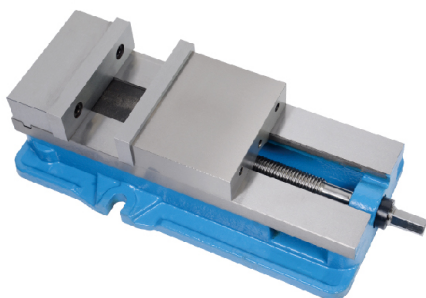


鼎力金屬工業股份有限公司
DINGLI METAL INDUSTRIAL CO.,LTD

高端夾具 引領智造



DL-6X 角固式虎鉗 DL-6X Angle Fixed Machine Vice



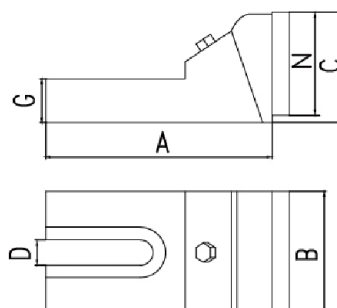
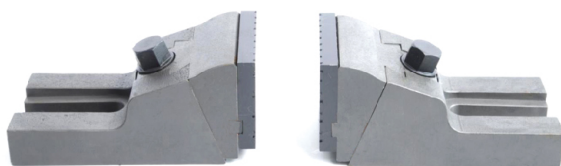
产品特性 Product Specification

- ◎鉗體選用550MPa的高強度球墨鑄鐵。
- ◎導軌面淬火，硬度HRC45° 以上。
- ◎定鉗與鉗身的垂直度在0.025MM/100MM內、平行度在 0.01MM/100MM 內。
- ◎The clamp adopts 550MPa high strength ductile iron, and has the function of QM16 series vice
- ◎The rail surface quenching, hardness more than HRC45
- ◎The verticality of the clamp and the clamp body is within 0.025MM/100MM, and the parallelism is within 0.01 MM/100MM.

Unit: mm

Order no.	A	B	C	L	W	H	淨重(kg) G.W/N.W	包裝尺寸(mm) PACKING SIZE
DL-6X	152	224	45	496	234	118	34/33	540x320x200

自由式虎鉗 FREE TYPE VISE



产品特性 Product Specification

- ◎主要應用範圍: 銑床、數控銑床、加工中心、磨床、鑽床等。
- ◎可以自由調節夾持寬度，在夾持大工件上其它虎鉗無法比擬的優勢。
- ◎實際加工中可以對一個大工件採用多組自由式虎鉗同時進行裝夾，使用的時候每一組虎鉗相對安裝在一條T型槽上，人工校對鉗口的平行度，根據工件大小調整一組虎鉗鉗口之間的距離。
- ◎每組虎鉗的鉗口都是採用斜角壓力設計，鋼性強，虎鉗口熱處理HRC40，在螺絲的工作下沿着前下方或者後上方運動，這樣在裝夾工件的時候同時有向下的力，不會在裝夾中造成工件上浮。
- ◎自由式虎鉗操作簡單方便，夾持力大，適用性廣，最典型的應用: CNC加工中的大型工件裝夾。
- ◎It can adjust clamping width freely.It has more advantages than other machine vise which clamps the big workpiece.
- ◎It can adopt several groups of free vise to fix the clamps in the actual processing of the vise.When using, every vise may install one T slot and the operator can revise the parallel degree.and then adjust the vise distance according to the workpiece.
- ◎The vise of the machine vise is designed according to the tilting force and the vise heating-treatment is more than 40. It can move along the front direction and the back direction on the basis of the screw.meanwhile we are installing the workpiece, it will the down force and will not cause the workpiece to lift.
- ◎It is easy to operate the free style machine vise and has more clamping force and it can be use in many ranges.

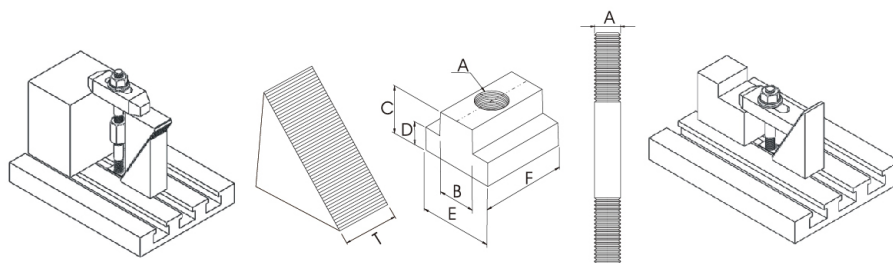
Unit: mm

Model	A	B	C	D	G	N	夾緊力 KN	淨重(kg) N.W
DL350N	142	70	72	14.5	25	60	23	6.8
DL450N	192.5	86	87	17	30	70	28	13
DL550N	220	110	105	21	36	85	38	21

58PCS 組合壓板 58PCS ASSEMBLY



塑膠盒 Plastic Box



产品特性

Product Specification

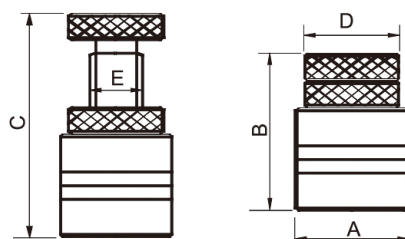
- ◎用途: 在各種機械工作臺面上, 用來固定挾持模具、治具板
- ◎材質: S45C, 表面染黑皮膜處理
- ◎雙頭牙螺桿 Clamping Stud (total: 24 studs)
長度為75、100、125、150、175、200mm各4支
- ◎熱處理硬度: 各種零配件熱處理後硬度為HRC32 ± 5

包裝方式 Packing	58PCS組合(塑料盒/紙箱) 58-PC set(plastic box/carton)	
雙頭牙螺桿 Stud	24支	24 pcs
T型螺帽 T-slot nut	6個	6 pcs
法蘭螺帽 Flang nut	6個	6 pcs
連接螺帽 Coupling nut	4個	4 pcs
齒型壓板 Step clamp	6個	6 pcs
三角級枕 Step block	6組(12塊)	6 sets(12 pcs)

Unit: mm

Order no. Of metric size 52-PC set	A	B(mm)	C(mm)	D(mm)	E(mm)	F(mm)	T(mm)	Packing
CK-8P	M8x1.25	9.7	12	6	16	20	25	Plastic box
CK-10P	M10x1.5	11.5	12	6.8	17.5	22	25	Plastic box
CK-12A1P	M12x1.75	13.8	16	8	22	28	25	Plastic box
CK-12A2P	M12x1.75	15.5	16	8	25	28	25	Plastic box
CK-12B1P	M12x1.75	13.8	16	8	22	28	32	Plastic box
CK-12B2P	M12x1.75	15.5	16	8	25	28	32	Plastic box
CK-14AP	M14x2.0	15.5	16	8	25	28	25	Plastic box
CK-14BP	M14x2.0	15.5	16	8	25	28	32	Plastic box
CK-16AP	M16x2.0	17.5	19	11	28	31	25	Plastic box
CK-16BP	M16x2.0	17.5	19	11	28	31	32	Plastic box
CK-18W	M18x2.5	19.5	24	12	32	38	38	Carton
CK-20W	M20x2.5	21.7	28	14	35	38	38	Carton
CK-24C	M24x3.0	27.5	36	18	44	49	50	Carton

千斤頂 SCREW JACK



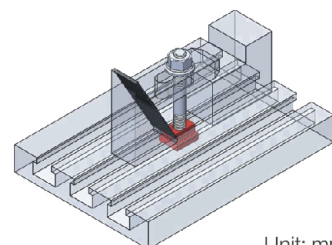
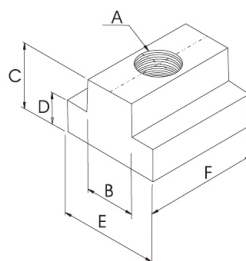
- ◎Material: S45C
- ◎Surface treatment: black oxide finished
- ◎Height is adjustable

Unit: mm

Order no.	E	Applicable range(B-C) 可調高度	A 柱體直徑	D 螺桿直徑
S-70	Tr14x3	56~75	32	25
S-100	Tr18x4	76~105	40	32
S-150	Tr24x5	102~160	50	40
S-250S	Tr32x5	142~235	55	45
S-250L	Tr32x5	160~260	65	50
S-300	Tr32x5	200~345	65	50
S-400	Tr32x5	300~430	70	55



T型螺帽 T SLOT NUT

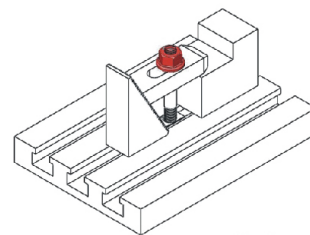
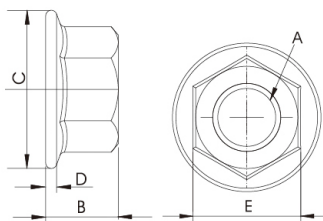


Unit: mm

Order no.	A (Metric)	B	C	D	E	F
TNM-22021	M8x1.25	9.7	12	6	16	22
TNM-23031	M10x1.5	11.5	12	6.8	17.5	22
TNM-24041A	M12x1.75 (S)	13.8	16	8	22	28
TNM-24041B	M12x1.75 (M)	15.5	16	8	25	28
TNM-24042C	M12x1.75 (L)	17.5	19	11	28	31
TNM-24545	M14x2.0	15.5	16	8	25	28
TNM-25051	M16x2.0	17.5	19	11	28	31
TNM-26061	M18x2.5	19.5	24	12	32	38
TNM-27071	M20x2.5	21.7	28	14	35	38
TNM-28081	M24x3.0	27.5	36	18	44	49
TN-23031A	3/8"-16	10.8	12	5.5	17.5	22
TN-23031B		11.5	12	6.8	22	22
TN-23031C		13.8	16	8	22	28

Order no.	A (Metric)	B	C	D	E	F
TN-24041A	1/2"-12	13.8	16	8	22	28
TN-24041B		15.5	16	8	25	28
TN-24041C		17.5	19	11	28	31
TN-24042A	1/2"-13UNC	13.8	16	8	22	28
TN-24042B		15.5	16	8	25	28
TN-24042C		17.5	19	11	28	31
TN-25051A	5/8"-11	17.5	19	11	28	31
TN-25051B		18.6	19	12	31.8	31
TN-25051C		20.2	25	14	32	38
TN-26061A	3/4"-10	20.2	25	14	32	38
TN-26061B		21.7	28	14	35	38
TN-26061C		25	25	15.5	40	44.5
TN-28081A	1"-8	27.5	36	18	44	49

法蘭螺帽 FLANGE NUT

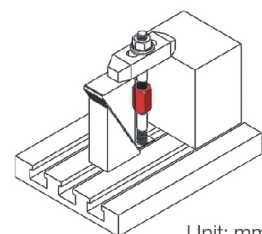
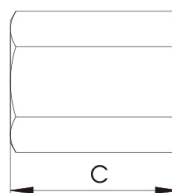
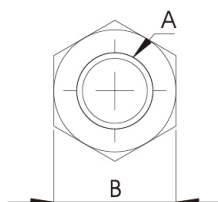


Unit: mm

Order no.	A (Metric)	B	C	D	E
FNM-12021	M8x1.25	8	18	2	13
FNM-13031	M10x1.5	13	22	4	17
FNM-14041	M12x1.75	17	30	4	21
FNM-14545	M14x2.0	17	30	4	21
FNM-15051	M16x2.0	22	35	5	26
FNM-16061	M18x2.5	25	42	7	32
FNM-17071	M20x2.5	27	42	7	32

Order no.	A (Metric)	B	C	D	E
FNM-18081	M24x3.0	32	50	7	41
FN-13031	3/8"-16	13	22	4	17
FN-14041	1/2"-12	17	30	4	21
FN-14042	1/2"-13UNC	17	30	4	21
FN-15051	5/8"-11	22	35	5	26
FN-16061	3/4"-10	27	42	7	32
FN-18081	1"-8	32	50	7	41

聯結螺帽 COUPLING NUT

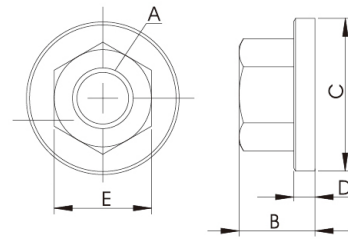


Unit: mm

Order no.	A (Metric)	B	C
CNM-32021	M8x1.25	13	22
CNM-33031	M10x1.5	17	25
CNM-34041	M12x1.75	21	32
CNM-34545	M14x2.0	21	32
CNM-35051	M16x2.0	26	40
CNM-36061	M18x2.5	32	48
CNM-37071	M20x2.5	32	48
CNM-38081	M24x3.0	41	63

Order no.	A (Metric)	B	C
CN-33031	3/8"-16	17	25
CN-34041	1/2"-12	21	32
CN-34042	1/2"-13UNC	21	32
CN-35051	5/8"-11	26	40
CN-36061	3/4"-10	32	48
CN-37071	7/8"-9	36	48
CN-38081	1"-8	41	63

活動式法蘭螺帽 SWIVEL FLANGED NUT

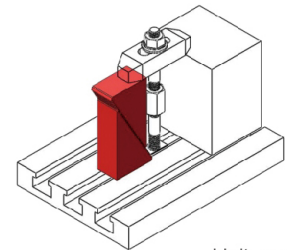
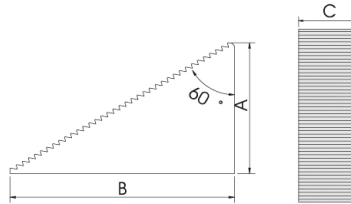
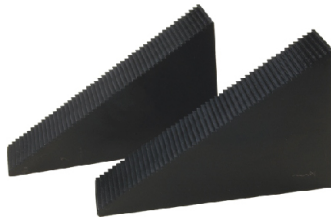


Unit: mm

Order no.	A(Metric)	B	C	D	E	Feature
SFM-13031S	M10x1.5	15	22	4.5	17	Swiveling flange
SFM-14041S	M12x1.75	21	28	6.5	21	
SFM-14545S	M14x2.0	21	28	6.5	21	
SFM-15051S	M16x2.0	23	35	6.5	26	
SFM-17071S	M20x2.5	28	40	7	32	

Order no.	A(Metric)	B	C	D	E	Feature
SF-13031S	3/8"-16	15	22	4.5	17	Swiveling flange
SF-14041S	1/2"-12	21	28	6.5	21	
SF-15051S	5/8"-11	23	35	6.5	26	
SF-17071S	3/4"-10	28	40	7	32	

三角級枕 STEP BLOCK

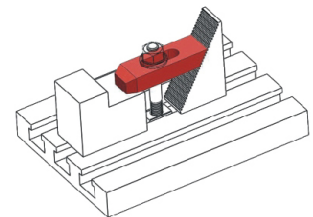
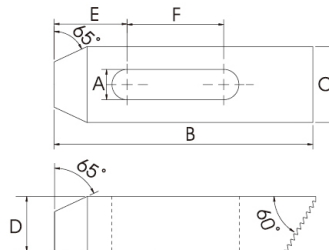


Unit: mm

Order no.	Model	A	B	C
SB-53031	M12小 3/8S	19	30	25
SB-53032	M12中 3/8M	29	47	25
SB-53033	M12大 3/8L	59	97	25
SB-54041	M16小 1/2S	19	30	32
SB-54042	M16中 1/2M	27	45	32
SB-54043	M16大 1/2L	59	97	32

Order no.	Model	A	B	C
SB-56061	M20小 3/4S	38	59	38
SB-56062	M20中 3/4M	61	97	38
SB-56063	M20大 3/4L	88	140	38
SB-58081	M24小 1S	37	63	50
SB-58082	M24中 1M	59	98	50
SB-58083	M24大 1L	81	140	50

齒形壓板 STEP CLAMP

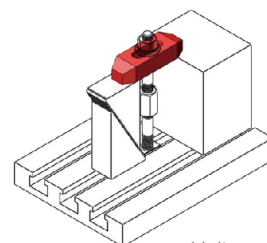
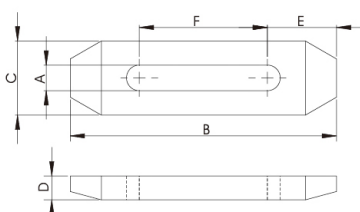


Unit: mm

Order no.	Applied stud		Model	A	B	C	D	E	F
	Inch 英寸	Metric 公制							
SC-63031	3/8	M10	3/8 (S)	11	65	25.4	12.7	25.5	19
SC-63032			3/8 (M)	11	100	26	15	30.5	30
SC-63033			3/8 (L)	11	150	28.5	19	40.5	54
SC-64041	1/2	M12-M14	1/2 (S)	15	65	30	13	25	16
SC-64042			1/2 (M)	15	100	32	19	34	31
SC-64043			1/2 (L)	15	150	32	22	47	55
SC-65051	5/8	M16	5/8 (S)	18	65	32	16	25	14
SC-65052			5/8 (M)	18	100	38	19	33	30
SC-65053			5/8 (L)	18	150	38	22	44	57
SC-66061	3/4	M18-20	3/4 (S)	21	100	38	19	33	30
SC-66062			3/4 (M)	21	150	38	25	48	50
SC-66063			3/4 (L)	21	200	44.5	28.5	63	70
SC-68081	7/8-1	M22,M24	1 (S)	26	150	49	32	51	39
SC-68082			1 (M)	26	200	49	38	63	69
SC-68083			1 (L)	26	250	49	38	85	74



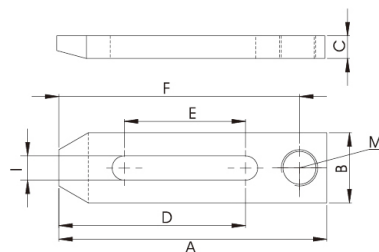
雙頭壓板 PLAIN CLAMP



Unit: mm

Order no.	Applied stud		Model	A	B	C	D	E	F
	Inch 英寸	Metric 公制							
PC-63031	3/8	M10	3/8(S)	11	65	25.4	12.7	23	19
PC-63032			3/8(M)	11	100	26	15	35	30
PC-63033			3/8(L)	11	150	28.5	19	48	54
PC-64041	1/2	M12-M14	1/2(S)	15	65	30	13	25.5	16
PC-64042			1/2(M)	15	100	32	19	34.5	31
PC-64043			1/2(L)	15	150	32	22	47.5	55
PC-65051	5/8	M16	5/8(S)	18	65	32	16	25.5	14
PC-65052			5/8(M)	18	100	38	19	35	30
PC-65053			5/8(L)	18	150	38	22	46.5	57
PC-66061	3/4	M18-20	3/4(S)	21	100	38	19	35	30
PC-66062			3/4(M)	21	150	38	25	50	50
PC-66063			3/4(L)	21	200	44.5	28.5	65	70
PC-68081	7/8-1	M22,M24	1(S)	26	150	49	32	55.5	39
PC-68082			1(M)	26	200	49	38	65.5	69
PC-68083			1(L)	26	250	49	38	88	74
PC-68084			1(L)	26	320	49	38	113	94

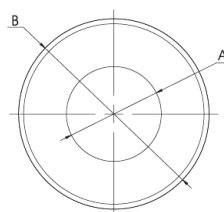
單向壓板 TAPPED CLAMP



Unit: mm

Order no.	M(thread spec.)	l(slot width)	A	B	C	D	E	F
TCM-84041	M12x1.75	15	80	32	19	48	23	69
TCM-84042	M12x1.75	15	100	32	19	63	38	87
TCM-84043	M12x1.75	15	150	32	22	87	50	134
TCM-85051	M16x2.0	18	80	38	19	43	15	65
TCM-85052	M16x2.0	18	100	38	19	60	30	85
TCM-85053	M16x2.0	18	150	38	22	87	50	134
TCM-87071	M20x2.5	21	100	38	25	60	30	85
TCM-87072	M20x2.5	21	150	38	25	87	50	132
TCM-87073	M20x2.5	21	200	44.5	28.5	107	70	180

墊圈 WASHER

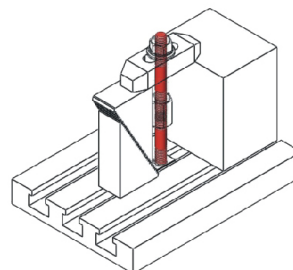
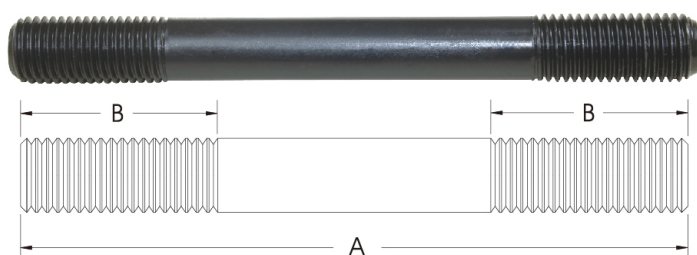


Unit: mm

Order no.	Model		A	B	C
	Metric	Inch			
W-3	M10	3/8"	10.3	22	4
W-4A	M12	1/2"	13	30	6
W-4B	M14	9/16"	15	30	8
W-5	M16	5/8"	16.5	35	10

Order no.	Model		A	B	C
	Metric	Inch			
W-6	M20	3/4"	20.5	38	10
W-7	M22	7/8"	23	45	10
W-8	M24	1"	26	50	12

雙頭牙螺杆 CLAMPING STUD



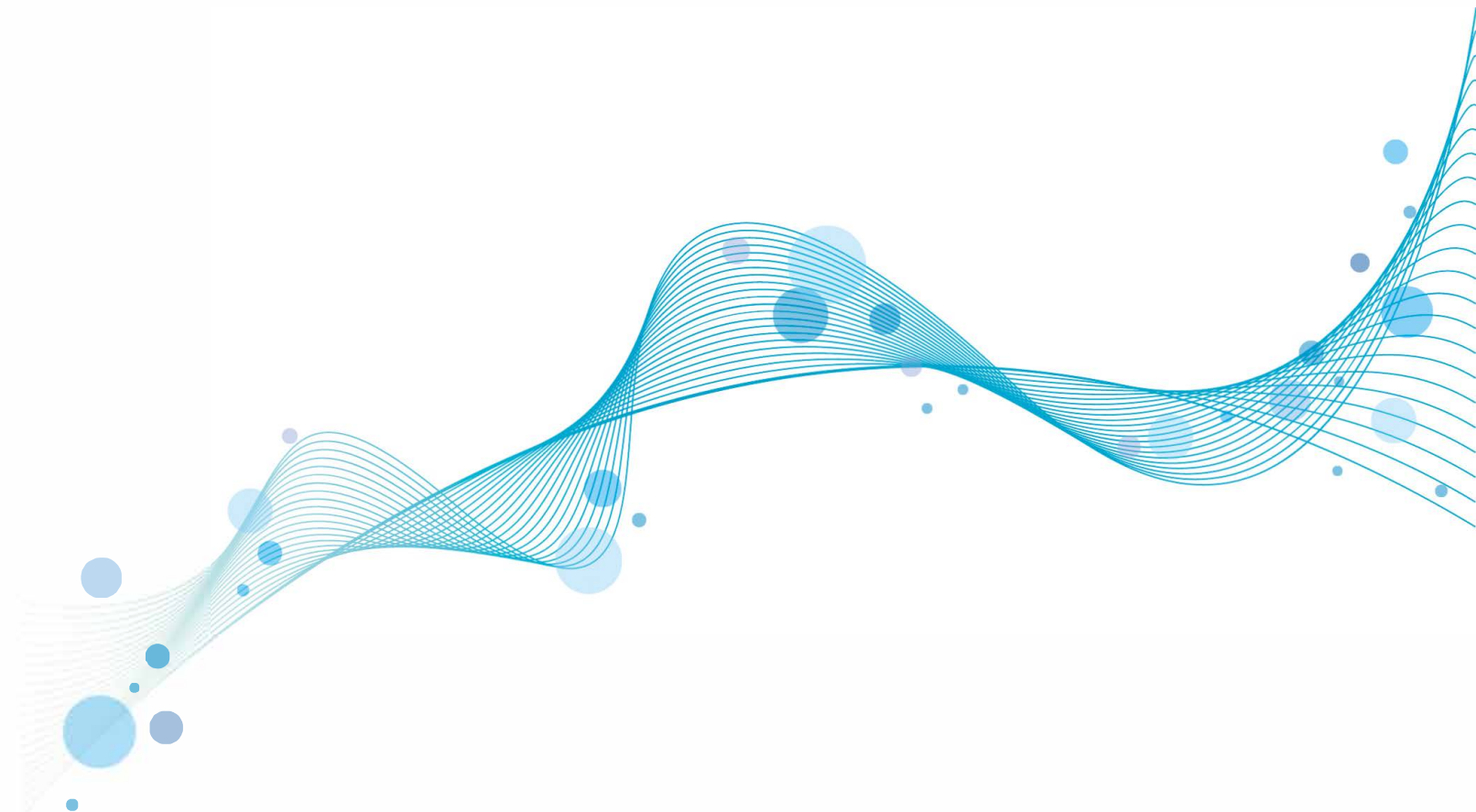
Unit: mm

Order no.	Metric spec.	A	B	Order no.	Metric spec.	A	B	Order no.	Metric spec.	A	B	Order no.	Metric spec.	A	B
CSM-42003	M8xP1.25x75	75	30	CSM-44016	M12xP 1.75x400	400	45	CSM-45016	M16xP2.0x400	400	45	CSM-47010	M20xP2.5x250	250	50
CSM-42004	M8xP1.25x100	100	40	CSM-44503	M14xP2.0x75	75	30	CSM-45018	M16xP2.0x450	450	45	CSM-47011	M20xP2.5x275	275	50
CSM-42005	M8xP1.25x125	125	40	CSM-44504	M14xP2.0x100	100	40	CSM-45020	M16xP2.0x500	500	45	CSM-47012	M20xP2.5x300	300	50
CSM-42006	M8xP1.25x150	150	40	CSM-44505	M14xP2.0x125	125	40	CSM-46003	M18xP2.5x75	75	30	CSM-47014	M20xP2.5x350	350	50
CSM-42007	M8xP1.25x175	175	40	CSM-44506	M14xP2.0x150	150	40	CSM-46004	M18xP2.5x100	100	40	CSM-47016	M20xP2.5x400	400	50
CSM-42008	M8xP1.25x200	200	40	CSM-44507	M14xP2.0x175	175	40	CSM-46005	M18xP2.5x125	125	45	CSM-47018	M20xP2.5x450	450	50
CSM-43003	M10xP1.5x75	75	30	CSM-44508	M14xP2.0x200	200	40	CSM-46006	M18xP2.5x150	150	45	CSM-47020	M20xP2.5x500	500	50
CSM-43004	M10xP1.5x100	100	40	CSM-44509	M14xP2.0x225	225	45	CSM-46007	M18xP2.5x175	175	45	CSM-48003	M24xP3.0x75	75	30
CSM-43005	M10xP1.5x125	125	40	CSM-44510	M14xP2.0x250	250	45	CSM-46008	M18xP2.5x200	200	45	CSM-48004	M24xP3.0x100	100	40
CSM-43006	M10xP1.5x150	150	40	CSM-44512	M14xP2.0x300	300	45	CSM-46010	M18xP2.5x250	250	50	CSM-48005	M24xP3.0x125	125	45
CSM-43007	M10xP1.5x175	175	40	CSM-44514	M14xP2.0x350	350	45	CSM-46012	M18xP2.5x300	300	50	CSM-48006	M24xP3.0x150	150	45
CSM-43008	M10xP 1.5x200	200	40	CSM-44516	M14xP2.0x400	400	45	CSM-46014	M18xP2.5x350	350	50	CSM-48007	M24xP3.0x175	175	45
CSM-44003	M12xP 1.75x75	75	30	CSM-45003	M16xP2.0x75	75	30	CSM-46016	M18xP2.5x400	400	50	CSM-48008	M24xP3.0x200	200	45
CSM-44004	M12xP 1.75x100	100	40	CSM-45004	M16xP2.0x100	100	45	CSM-46018	M18xP2.5x450	450	50	CSM-48010	M24xP3.0x250	250	50
CSM-44005	M12xP 1.75x125	125	40	CSM-45005	M16xP2.0x125	125	45	CSM-46020	M18xP2.5x500	500	50	CSM-48012	M24xP3.0x300	300	50
CSM-44006	M12xP 1.75x150	150	40	CSM-45006	M16xP2.0x150	150	45	CSM-47003	M20xP2.5x75	75	30	CSM-48014	M24xP3.0x350	350	50
CSM-44007	M12xP 1.75x175	175	40	CSM-45007	M16xP2.0x175	175	45	CSM-47004	M20xP2.5x100	100	40	CSM-48016	M24xP3.0x400	400	50
CSM-44008	M12xP 1.75x200	200	40	CSM-45008	M16xP2.0x200	200	45	CSM-47005	M20xP2.5x125	125	45	CSM-48018	M24xP3.0x450	450	50
CSM-44009	M12xP 1.75x225	225	45	CSM-45009	M16xP2.0x225	225	45	CSM-47006	M20xP2.5x150	150	45	CSM-48020	M24xP3.0x500	500	50
CSM-44010	M12xP 1.75x250	250	45	CSM-45010	M16xP2.0x250	250	45	CSM-47007	M20xP2.5x175	175	45				
CSM-44012	M12xP 1.75x300	300	45	CSM-45012	M16xP2.0x300	300	45	CSM-47008	M20xP2.5x200	200	45				
CSM-44014	M12xP 1.75x350	350	45	CSM-45014	M16xP2.0x350	350	45	CSM-47009	M20xP2.5x225	225	50				

虎鉗平行墊鐵 VISE PARALLEL SET



Order no.	Boody size WxHxLxPcs尺寸	Clamp size AxBxCxLxPcs	Number	Order no.	WxHxLxPcs 寬x高x長x件數	Number	Order no.	WxHxLxPcs 寬x高x長x件數	Number
VP-100	5x16x100x2	15x31x2.5x200x2	18件/SET	VP-118A	8.5x14x150x2	8.5x32x150x2	VP-128A	10x14x150x2	10x28x150x2
	6x18x100x2				8.5x16x150x2	8.5x36x150x2		10x16x150x2	10x30x150x2
	8x24x100x2				8.5x20x150x2	8.5x40x150x2		10x18x150x2	10x32x150x2
	10x30x100x2				8.5x24x150x2	8.5x44x150x2		10x20x150x2	10x35x150x2
	12x36x150x2				8.5x30x150x2			10x22x150x2	10x40x150x2
	14x48x150x2							10x24x150x2	10x45x150x2
	18x60x150x2							10x26x150x2	10x50x150x2
	22x62x150x2								



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